

# Challenger Door

## Process Control Document

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**Process Title: General Door Maintenance**

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The following are some general guidelines for maintaining your Challenger Door products such as (but not necessarily limited to) baggage doors and entrance doors. These tips are suggested by Challenger for prolonged life of your product but are not guaranteed to do so nor do they serve as an extension of warranty period. This document is not all encompassing and other care may be needed depending on the nature of your specific product.

1. When installing the doors it is recommended that all seams around door perimeter, latches, windows etc. be sealed with caulk sealant or similar.
2. Check door seals several times a year to verify that none are torn/damaged and replace as needed.
3. Lubricate door hinges and latches as needed for ease of function.
4. Consider replacing seals or damaged parts to avoid possible further damage to door or unit.
5. Be certain that all doors are properly latched and locked (if applicable) and all deadbolts are engaged when unit is in transit.
6. Keeping doors clean will also help sealing and overall function. Don't use abrasive cleaners; a mild soap and water is recommended for cleaning.