

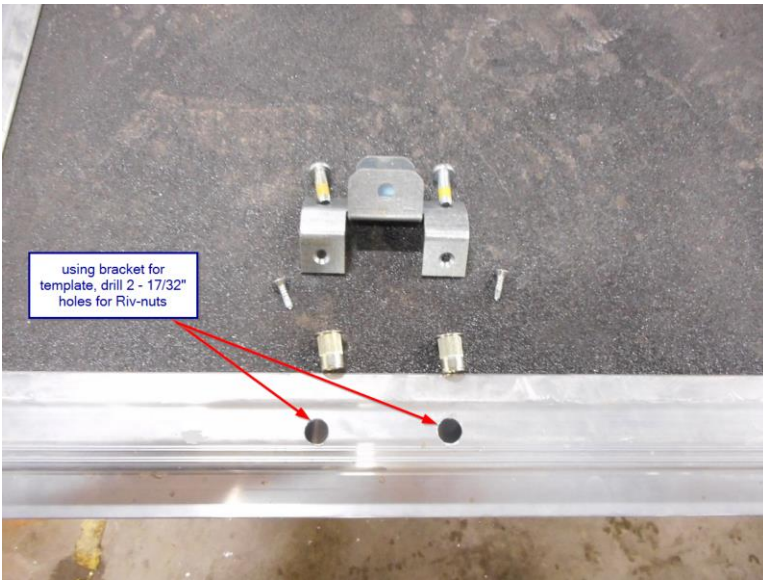
# Challenger Door

## Process Control Document

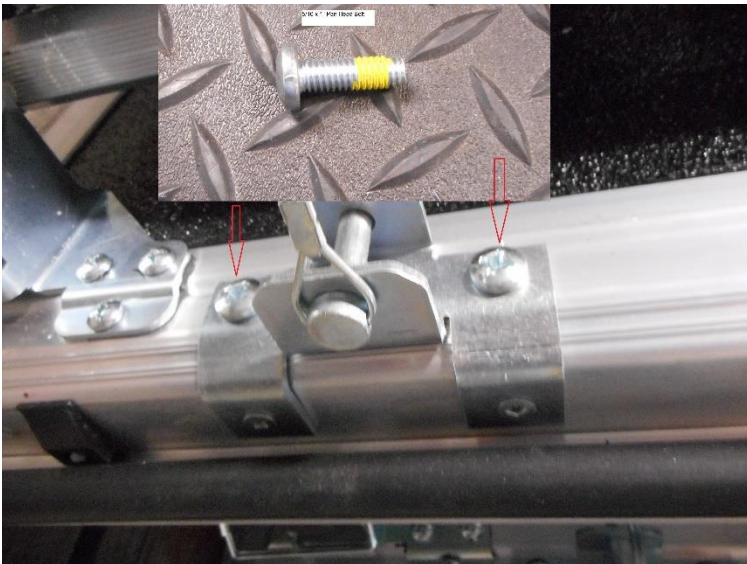
3/4/2016

Keith Schwartz

### Patio Railing Installation



Locate cable bracket per measurement on drawing. Mark hole locations for 5/16" rivnuts. Drill 17/32 holes and install riv-nuts.



Install two 5/16 x 1" bolts through bracket into riv-nut

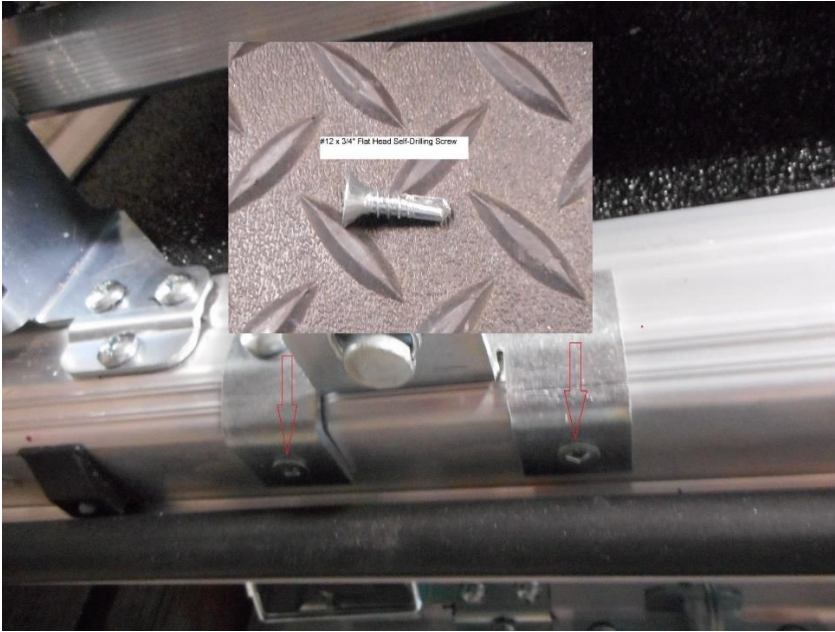
# Challenger Door

## Process Control Document

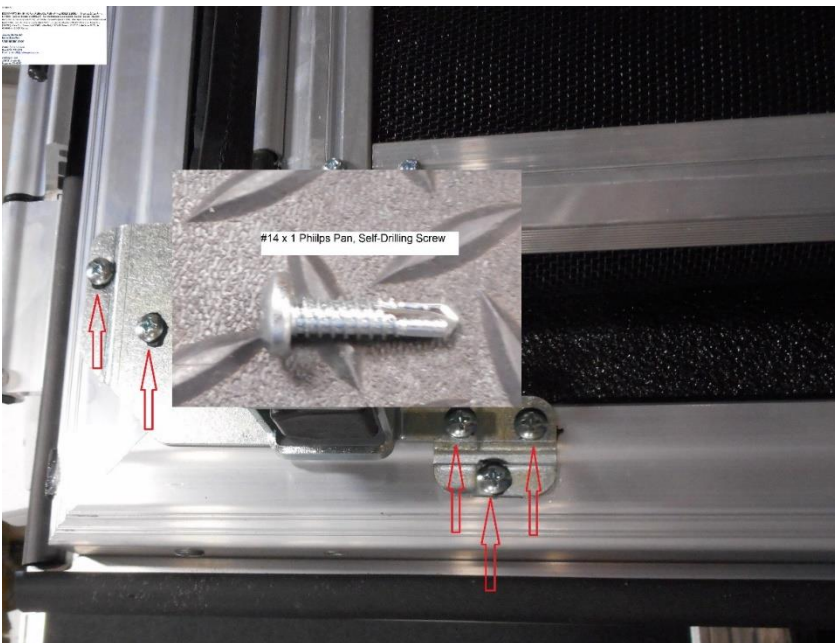
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### Patio Railing Installation



Install two #12 x 3/4" self-drilling screws into side of cable bracket.



Locate Railing Brackets per drawing and install five #14 x 1" Pan Head Self-Drilling Screws.

# Challenger Door

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### Patio Railing Installation



Locate gate stop per measurements on drawing. Attach with two #8 x 1 1/2" Flat Head Screws.