

Challenger Door

Process Control Document

LK081 RH door core retrofit to LK355

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Fig.1

Cut a .125" wide x 1.375" tall notch thru face side panel starting at top corner of original rout-out, as shown in Fig.1. Cut .125" tall x .500" wide notch thru face side panel starting at .625" from left side of original rout-out, as shown in Fig.1.



Fig.2



Sand down luan only on back panel. Sand down approx. .063" deep. DO NOT sand backside plastic. The latch back may not cover the enlarged plastic cut-out if any plastic is sanded. Sand 1.125" wide and down to tube frame, starting at 1.375" from left side of original rout-out, as shown in Fig. 2. This sanding is to allow latch to function properly (see Fig.3 and 4).

Fig.3

Be sure plunger is pushed in all the way or you may not be able to install the latch into rout-out.

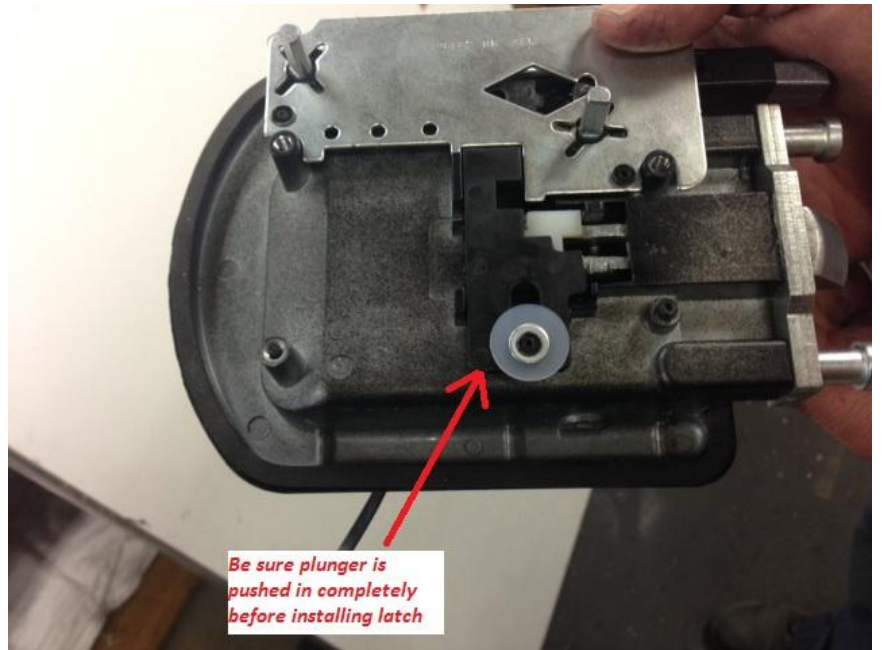


Fig.4

