



Door seal application

The following processes need to be followed when applying seal of any kind, to help ensure proper adhesion/bonding of the seal to the surface.

STORAGE:

The seal should be stored in a cool dry area at all times before application, and should not be stored for more than 6 months.

SURFACE PREPARATION:

1. Surface **must** be free from dust, mold, dirt, oil, and moisture for optimal bonding strength. All surfaces that will have seal applied, must be wiped thoroughly with Isopropyl Alcohol before applying seal. Wipe in one continuous forward motion; do not go back and forth. Do not reuse the same section of cleaning cloth to wipe 2 doors.
2. Surface temperatures below 72 degrees Fahrenheit will affect bond strength. Be sure both parts are at room temp before applying seal.

APPLICATION:

Once you have obtained a clean surface, and the surface is above 72 degrees F, seal can be applied.

1. Peel off 1-2 feet of backer tape/paper at a time. This will prevent the adhesive from picking up dirt or other trash.
2. The gasket should be applied firmly 1-2 feet at a time.
3. Don't stretch the seal. If it is stretched it will normally pop off after a short period of time.
4. The use of a roller is suggested to help ensure proper bonding.

Process Control Document

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