

Challenger Door

Process Control Document

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Process Title: Aluminum screw cover install guide

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Fig.1

Start installing screw cover by hooking short, outside leg of screw cover onto frame as shown in Fig.1.



Hook outside of the screw cover onto frame first, then snap the inside onto frame.

Fig.2

Finish installing screw cover by a suitable wood or plastic block and hammer or mallet, and tapping inside, taller portion of cover until it snaps onto frame as seen in Fig.2.



Finish installing screw cover by tapping inside portion of cover with hammer. Be sure to place a wood or plastic block in between so cover doesn't dent.