

# Challenger Door

## Process Control Document

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Process Title:Air-powered Door Opener Bracket Install Guide

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Fig.1

Mount large bracket onto door frame/wall; end of bracket is at 6.750" from edge of outer door frame, as shown in Fig.1, and underside of bracket is flush to underside of outer door frame, as seen in Fig.2.



Fig.2

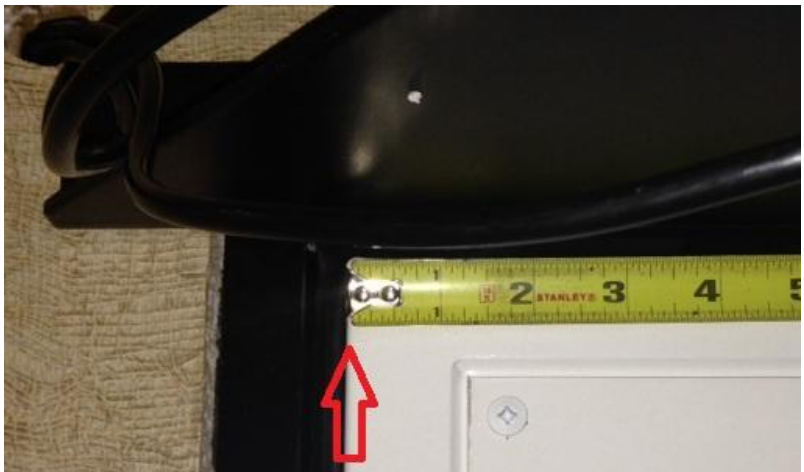


Fig.3

Fig.4

Mount small bracket to door. Door bracket should start at 31.750" (from backside of hinge side inner trim as seen in Fig.3 & Fig.4).

