







**Process Control Document**

**By:Lamar Chupp**

**Process Title: 600-725 slam latch with loop striker installation sheet**


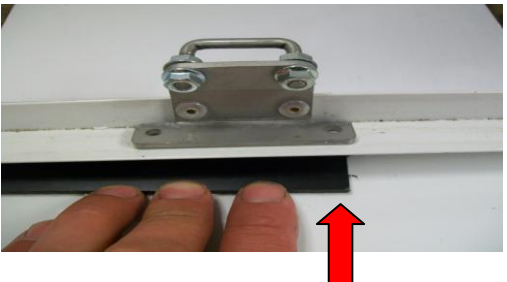
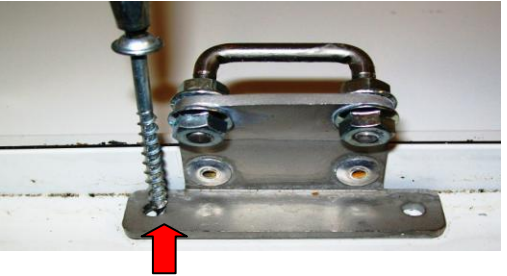
**Section 1:1 Door Installation**

	<p>1. Place Door into opening</p>
	<p>2. Open door while holding outer frame into place</p>
	<p>3. Insert 2 screws in the hinge side</p>
	<p>4. Insert 2 screws in each side adjacent to hinge</p>



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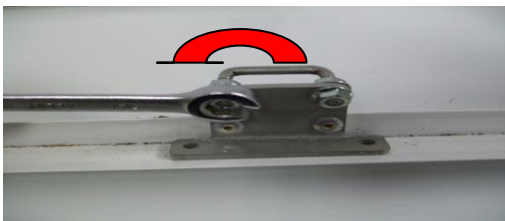

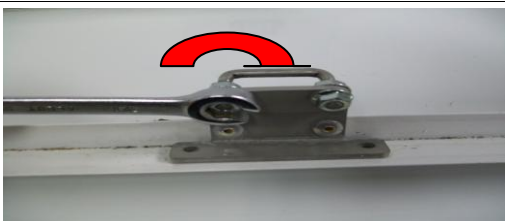
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	<p>5. Close door to check reveal.</p>
	<p>6. Adjust side screws to correct reveal (if needed) 7. Add shims under striker as needed</p>
	<p>8. Insert screws into striker screw holes</p>
	<p>9. Open and close door to check for proper function.</p>
	<p>10. Adjust striker as needed. (See Section 2 striker adjustment)</p>
	<p>11. Add screws to every side so that no screws are more than 12" apart.</p>



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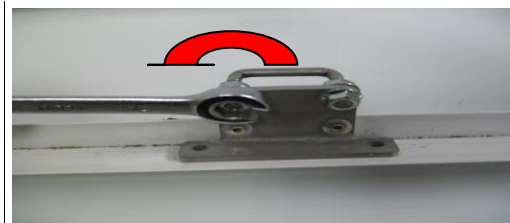
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<b>Section 2</b>	<b>Striker Function Adjustment</b>
<b>Section 2:1</b>	<b>If Door Doesn't Open</b>
	1. Loosen lock nut
	2. Slide Striker loop towards outer trim
	3. Tighten lock nut
	4. Open and close door to make sure of proper function
	5. Re-adjust if necessary
<b>Section 2:2</b>	<b>If Door Doesn't Stay Closed</b>



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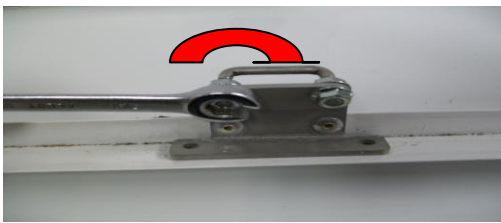
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1. Loosen lock nut



2. Slide striker loop away from outer frame



3. Tighten lock nut

4. Open and close door to make sure of proper function

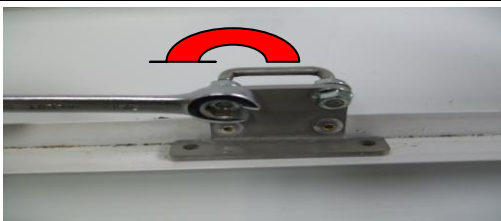
5. Re-adjust if necessary

**Section 3**

**Seal Compression Adjustment**

**Section 3:1**

**Door Doesn't Seal**







1. Loosen striker lock nut



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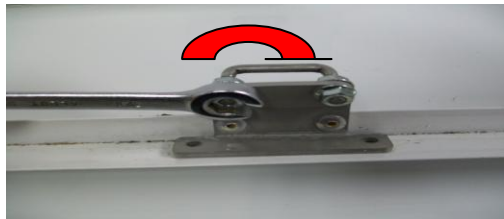
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 A close-up photograph of a door strike being adjusted. A silver adjustable wrench is positioned to turn a nut on the back of the strike. A red curved arrow above the wrench indicates the direction of rotation.	<p>2. Turn both adjustment nuts towards the back of the loop. (Make sure both nuts are turned the same amount.)</p>
 A photograph of the door strike assembly mounted on a door edge. A red curved arrow above the assembly indicates the direction of adjustment.	<p>3. Tighten lock nut.</p>
	<p>4. Open and close door to check for seal</p>
	<p>5. Re-adjust if necessary.</p>
<p><b>Section 3:2 Door Closes to Hard (Doesn't Slam)</b></p>	
 A photograph of the door strike assembly mounted on a door edge. A red curved arrow above the assembly indicates the direction of adjustment.	<p>1. Loosen lock nut</p>
 A close-up photograph of a door strike being adjusted. A silver adjustable wrench is positioned to turn a nut on the back of the strike. A red curved arrow above the wrench indicates the direction of rotation.	<p>2. Turn adjustment nut toward the base of striker</p>



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3. Tighten lock nut.

4. Open and close door to check for proper function

5. Re-adjust if necessary