

Challenger Door

Process Control Document

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Process Title: Side Hinge Installation

Sheet :1 of 1 BY: JF



Process _____

- Prep outer flange of door with Butyl Tape or a product equal to
- 1) Fit door tight to the top of the rough opening then anchor the door in the top right corner with 1 screw
 - 2) For double doors, anchor 1 screw in the top left corner
 - 3) Check placement of the door and add screws where needed
 - 4) After door is completely mounted, add a screw in top and bottom of the hinge in the outer. (screws should be no more than 12" apart)
 - 5) Add screw in the top left center of the outer frame
 - 6) Add screw in the top right center of the outer frame.
 - 7) Add 2 screws in the top center of the outer frame.
 - 8) Repeat steps 5-7 but on the bottom of the outer frame.

**If there is too much of a gap by the striker, add a shim

**Check reveal and function after install and adjust accordingly