



Process Control Document

Date:9/3/14

By: MJS

Process Title: 400,500,805,950,975 Series Entrance Door Installation

Parts Needed

- Butyl Tape
- Screws

Tools Needed:

- Power Screwgun

Procedure:



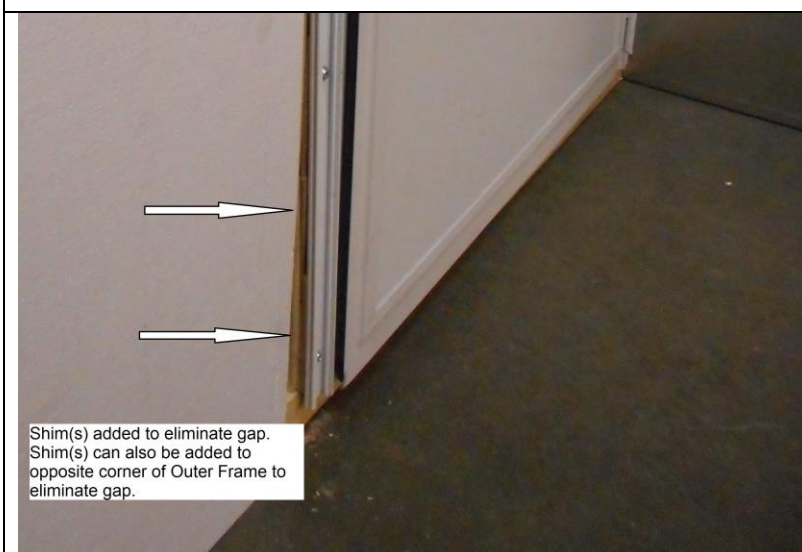
1. Apply butyl tape to outer flange and sill of door.
2. Place door into opening on unit ,
3. Insert 4 screws (one screw close to each corner of door)
Starting with bottom corners, then shift top hinge side until door is lifted slightly from frame ,(to avoid any sagging)



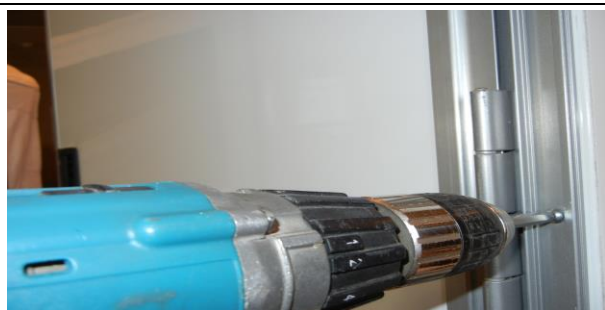
4. Insert at least 1 screw close to center of door on both sides; be sure not to angle screw.
5. Check reveal of inner to outer; adjust if needed to ensure uniform width all the way around door.
6. If everything looks good finish placing screws in door.
7. Open and close door to insure proper operation.



8. Make sure door fits tight to Outer Frame to achieve proper sealing of door.



9. Shim(s) may need to be added to sidewall to achieve the proper seal.



10. Adjust latch striker on frame for proper seal compression.
11. Loosen screws to move striker in or out .
Do not tap with a hammer as it could distort the striker and come loose.
12. Install screw cover and drip cap.



13. If door is equipped with a friction hinge, open door and make sure to install a #10 screw through the pre-drilled hole in each friction hinge into wall of trailer to help anchor hinge.
