



Process Control Document

Date:5/3/16

By: MJS

Process Title: 350,1300 Series Door Installation

Parts Needed

- Butyl Tape
- Screws

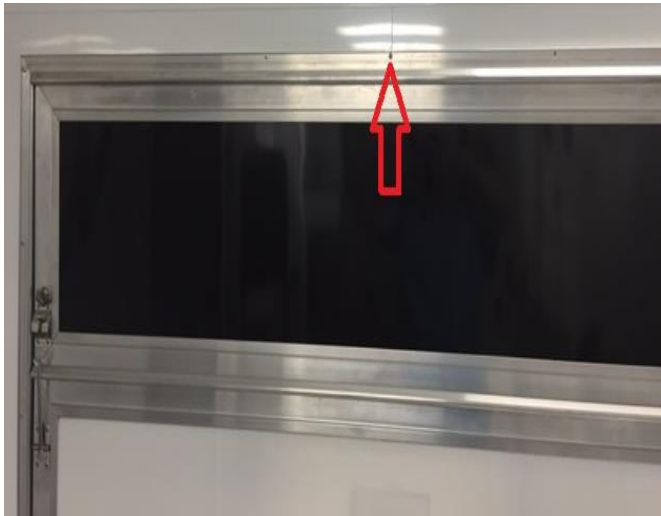
Tools Needed:

- Power Screwgun

Procedure:



1. Apply butyl tape to outer flange of door.
2. Place door into opening on unit



3. Insert 4 screws (one screw close to each corner of door)
4. Insert at least 1 screw close to center of door on top side; be sure not to angle screw.
5. Check reveal of inner to outer at bottom of door and verify that top of door/outer frame is straight; adjust if needed to ensure straightness of outer (top and bottom) and uniform width of reveal/gap all the way across bottom of door.
6. If everything looks good, finish placing screws in top and bottom. Space all screws a maximum width of 12" apart.
7. Next check reveal/gap on sides; adjust as needed to ensure straightness and uniform gap, and install screws.
8. Open and close door to insure proper operation and make final adjustments as needed.
9. Shim(s) may need to be added to sidewall to achieve the proper seal
10. Install screw cover and drip cap as needed (if applicable).