



**Process Control Document**

**By: MJS**

**Process Title: 3000 Series (Double Rotary) Door Install**

**Date: 4/14/14**

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Place door into opening and mark/trace around perimeter with a pencil or other marking device. This is to show where frame needs to be when finished with install.

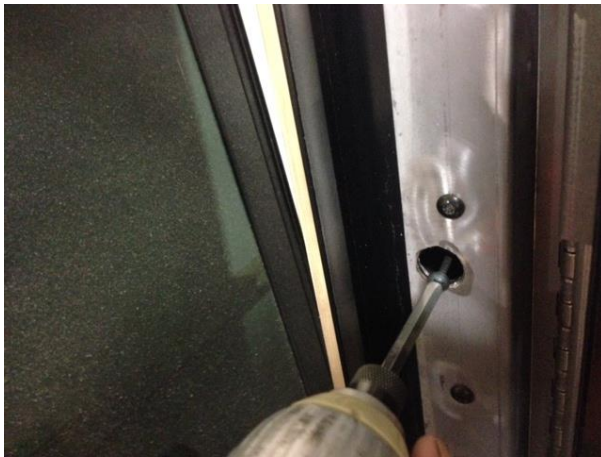


Open door and clamp top of outer frame (both sides) to wall.

**Note: It may be necessary to have 2-3 people help with door install.**



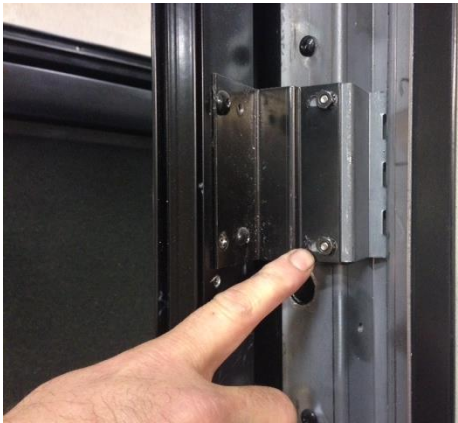
Tighten all socket head adjusting bolts until they are against sidewall and outside edge of outer frame is in line with mark/trace (done in first step).



Fasten frame to sidewall by putting #10 screws (2" minimum length) through all the socket head adjusting bolts, into sidewall.



Close door. Check reveal between inner trim and outer frame, and open/close door to verify proper function of door. Reveal should be close to uniform all the way around the door. Adjust socket head screws and #10 screws as needed to obtain correct reveal and door function.



Screen door hinge has slotted mounting points on the hinge to allow adjustment and function of screen door. Adjust as needed.



Contact plate to be wired for lock actuator ONLY.



For step switches, mount on latch side with a separate switch.