

Challenger Door

Process Control Document

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Process Title: Sheet :1300 series door only install

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Fig.1

Hold door at 180 degree open position. Place .250" shim between inner trim and outer frame as shown in Fig.1.



Hold door at 180 degree open, and place .250" thick shim between door and frame

Fig.2

Check reveal on both sides (between inner trim and outer frame) and space evenly, as shown in Fig.2.

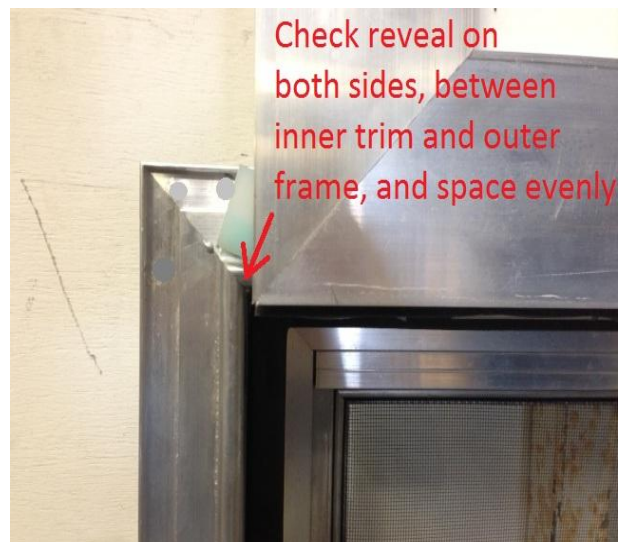


Fig.3

Drill and place 2 (.188" diameter) pop rivets into each hinge leaf as shown in Fig.3.

